

**AMENDMENTS TO THE CLAIMS**

1. (Previously Presented) A process for manufacturing an article comprising a substrate and an overlay that is at least one of translucent, semi-transparent or transparent, the substrate having a contoured surface and the overlay being provided over at least a portion of said contoured surface, the process comprising:
  - (a) using a computer system to generate data corresponding to a three-dimensional image;
  - (b) using the generated data to control an apparatus to form at least a portion of a mould for defining the contoured surface of the substrate;
  - (c) using said mould to form at least the contoured surface of the substrate; and
  - (d) providing the overlay over said at least a portion of the contoured surface.
2. (Previously Presented) A process as claimed in claim 1, wherein said substrate is formed by at least one of: moulding, pressing or embossing.
3. (Previously Presented) A process as claimed in claim 1, wherein at least a portion of an outer surface of the overlay is substantially planar.
4. (Canceled)
5. (Previously Presented) A process as claimed in claim 1, wherein the overlay is initially a liquid medium and the process includes providing the liquid medium on the contoured surface.
6. (Previously Presented) A process as claimed in claim 1, wherein the overlay is initially a solid medium and the process includes providing the solid medium on the contoured surface and converting it to a liquid.
7. (Previously Presented) A process as claimed in claim 6, wherein the solid medium is converted to a liquid by applying heat.
8. (Previously Presented) A process as claimed in claim 1, further comprising supplying data corresponding to a two-dimensional image to the computer system and

generating the data corresponding to the three-dimensional image from said two-dimensional image data.

9. (Previously Presented) A process as claimed in claim 8, wherein the two-dimensional image data corresponds to a photographic image or a picture.

10. (Previously Presented) A process as claimed in claim 8, wherein the two-dimensional image data supplied to the computer system corresponds to at least one of a colour photographic image or picture and the process further comprises converting at least one of the two-dimensional or three-dimensional image data to monochrome greyscale image data.

11. (Previously Presented) A process as claimed in claim 1, further comprising coating the contoured surface with a reflective material.

12. (Previously Presented) A process as claimed in claim 1, wherein the article is a tile.

13. (Previously Presented) A process as claimed in claim 1, wherein the substrate is made of clay, ceramic, glass, metal, resin or plastic.

14. (Previously Presented) A process as claimed in claim 1, wherein the overlay is a glaze, glass, resin, enamel or plastic.

15. (Previously Presented) A process as claimed in claim 1, wherein the article is a bar of soap and at least one of the substrate and the overlay is made of soap.

16. (Previously Presented) A process as claimed in claim 1, wherein the article is a foodstuff and the substrate and the overlay are edible.

17. (Previously Presented) A process as claimed in claim 1, wherein said apparatus is a computer numerically controlled engraving or milling machine.

18-19. (Canceled)

20. (Previously Presented) A process for manufacturing an article comprising a substrate and a member that is at least one of translucent, semi-transparent or transparent, the member having a contoured surface and the substrate being provided over at least a portion of said contoured surface, the process comprising:

- (a) using a computer system to generate data corresponding to a three-dimensional image;
- (b) using the generated data to control an apparatus to form at least a portion of a mould for defining the contoured surface of the member;
- (c) using said mould to form at least the contoured surface of the member; and
- (d) providing the substrate over said at least a portion of the contoured surface.

21. (Canceled)

22. (Previously Presented) A process as claimed in claim 20, wherein the substrate is a coating that is at least one of reflective or mirrored.

23-37. (Canceled)